



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D2565-103
Job Sheet 190911



Part No: D2565-103

Job Qty: 10 pcs

DAS
21
9-89

Part Name: Strut



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 2/19/19

Job Tracking No:

Due Date: 4/15/19

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV E IPP: F 02.04.16 Added dwg Rev.C1 NG

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		DAS Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - Brake NC <i>18.46</i>	10 pcs	4/15/19		0.00	1.30	Small Fab - Brake - 1		DAS 58 9-89 MAY 13 2019
							Small Fab - Brake - 2		
							Small Fab - Brake - 3		
120	QC 5	10 pcs	4/15/19		0.00	0.00	QC 5 - 10		DAS MAY 15 2019 40 9-89
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 42		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
130	Powdercoat - 2 White Gl(S)- B4B <i>MIS1749</i>	10 pcs	4/15/19		0.00	0.24	Powdercoat - 1 - B4B		<i>BA 19-5-16</i>
							Powdercoat - 2 - B4B		
							Powdercoat - 3 - B4B		
							Powdercoat - 4 - B4B		
140	QC 3	10 pcs	4/15/19		0.00	0.00	QC 3 - 10		
							QC 3 - 13		
							QC 3 - 15		
							QC 3 - 17		
							QC 3 - 18		
							QC 3 - 2		
							QC 3 - 26		

Plex 2/19/19 3:25 PM Dart.lajeunesse.marie

					QC 3 - 28	
					QC 3 - 3	
					QC 3 - 30	
					QC 3 - 34	
					QC 3 - 36	
					QC 3 - 41	
					QC 3 - 51	
					QC 3 - 58	
					QC 3 - 59	
					QC 3 - 6	
					QC 3 - 68	
					QC 3 - 9	
150	Packaging 3-1 - Stock - B4B	10 pcs	4/15/19	0.00 0.00	Packaging 3 - 1 - B4B	MAY 16 2019 DAS 40 9-89
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	ST 353 20 MAY 21 2019
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	

					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
160 QC 21 - SA	10 pcs	4/15/19	0.00 0.00	QC 21 - SA - 21		DAG
				QC 21 - SA - 70		21
				QC 21 - SA - 53		9-58

MAY 21 2019

Part Op **100** - 1- Punch to length as per Dwg D2565 using DT8313 2-Drill hole open to .316 Ø as per Dwg D2565 (one end only)
 Descriptions: **120** - QC5- Inspect part completeness to step on W/O
130 - White Gloss(Ref:4.3.5.2) per QSI005 4.3-Steel START TIME: _____ FINISH TIME: _____
140 - QC3- Inspect Part Finish
150 - Identify as per dwg & Stock Location: _____
160 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304TR0.750W.049	304 Round Tube .750 X .049W	15.1750 ft (1.5175 ea) 7.5875	100-Small Fab - Brake NC	5150889

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - Brake NC	M304TR0.750W.049	15	348	0

Part Specifications

Specifications could not be found.

Plex 2/19/19 3:25 PM Dart.lajeunesse.marie



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S181074



Part: D2565-103

Job No: 190911

Serial No/Batch: S181074

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 05/14/19